



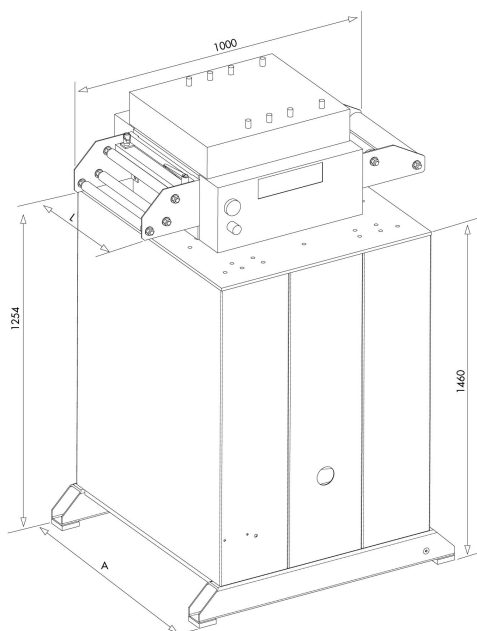
- 7 x 60 mm dia straightening rolls
- Individual penetration adjustment of the 3 upper straightening rolls with reading on a dial
- 1 pair of 60 mm dia inlet feeding rolls + 1 pair of outlet ones
- RPR: upper inlet roll lifting through 2 pneumatic cylinders
- All rolls are case-hardened (60 Rck) and ground
- Lower straightening and feeding rolls motorised through a cylindrical gear pair
- AC motor with frequency variator, speed data adjustable by potentiometer
- Loop control with dancer arm, automatic speed regulation by potentiometer and electric switches for stop mode and strip tension safety
- Inlet strip guide made up of 2 hardened vertical rollers, manually adjustable, and 2 sheet holding rolls
- 2 outlet horizontal sheet holding rolls
- Base made of rolled, welded steel

RANGE AND FEATURES

Model	Width	Thickness			Straightening rolls		Feeding rolls		Weight	Electrical power
		Min.	Max.	Max.*	Quantity	Ø	Quantity	Ø		
	(mm)	(mm)				(mm)		(mm)	(kg)	(kVA)
1675 B	300	0.3	4.0	3.4	7	60	4	60	430	10
1675 D	500	0.3	2.8	1.8	7	60	4	60	530	10
1675 F	800	0.3	1.8	1.1	7	60	4	60	680	10
1675 G	1000	0.3	1.4	1	7	60	4	60	800	10

Straightening capacities are given for a yield point $R_e = 210$ Mpa and a tensile strength $R_m = 350$ Mpa.
 * Max. thickness for max. width

DIMENSIONS



Model	L	A
1675 B	300	890
1675 D	500	890
1675 F	800	1390
1675 G	1000	1390

